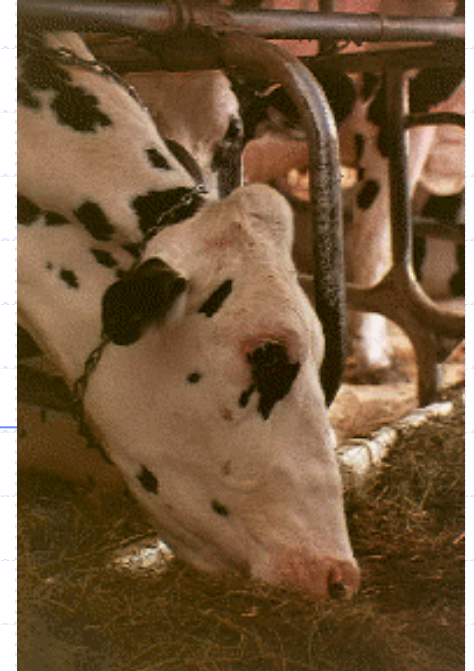
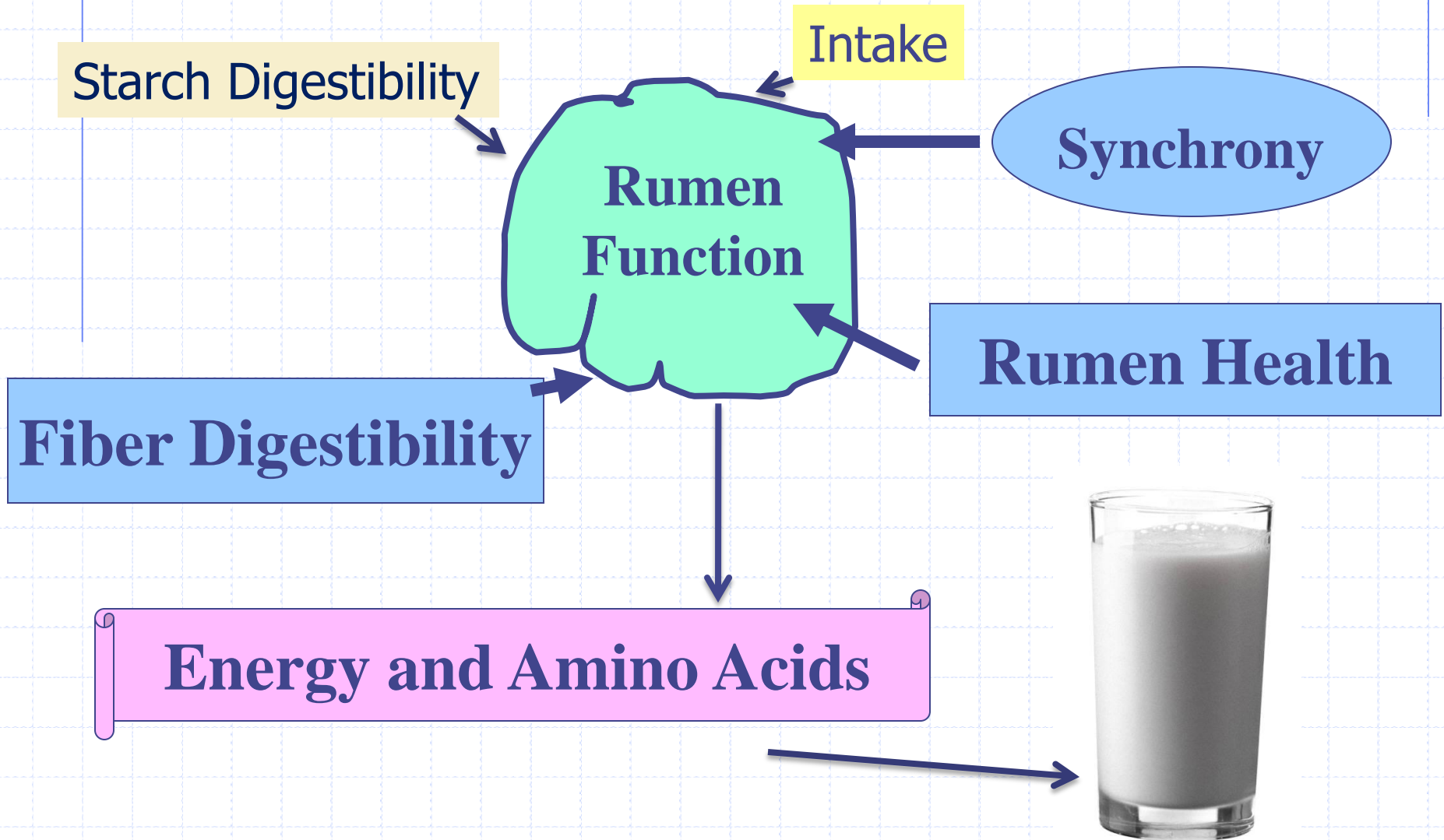


# Feeding Cows For Maximum Efficiency

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# Making the Most of the Rumen...







**Do You See  
Inconsistent  
Manure?**

**Loose, Bubbly  
Pasty Manure**

**Stiff Manure**

***It's Probably Sub-Clinical Rumen Acidosis...***



*Here's A Close-Up..  
Check out the  
Bubbles and  
Pastiness*



**Photo courtesy of M.B. Hall**

# What is “Ideal” Manure According to Eye Inspection

- ◆ Stacks up 1 – 1.5 inches
- ◆ Dimple in the Middle
- ◆ 2 to 4 concentric rings
- ◆ Sticks to boot
- ◆ No Visible Grain or Fiber
- ◆ Shaving Cream Consistency



# Sub-Clinical Acidosis

## Manure

- ◆ Varies from firm to diarrhea
- ◆ May be foamy with gas bubbles
- ◆ Mucin casts may be present
- ◆ Contains undigested fiber & feed
- ◆ Increased fiber particle size ( $>0.5$  inch)
- ◆ Grain in feces ( $<1/4$  inch)

# Why Does It Look Like That?

- ◆ Lack of Fiber, Less Rumination, and Faster Rates of Passage
  - Fiber and Grain in the Manure
- ◆ More Intestinal Fermentation of Feed
  - Organic acids damage intestinal wall and mucous is secreted for protection
  - Gases can't be belched out and instead end up in the manure

# Sub-clinical Rumen Acidosis

pH < 6.0

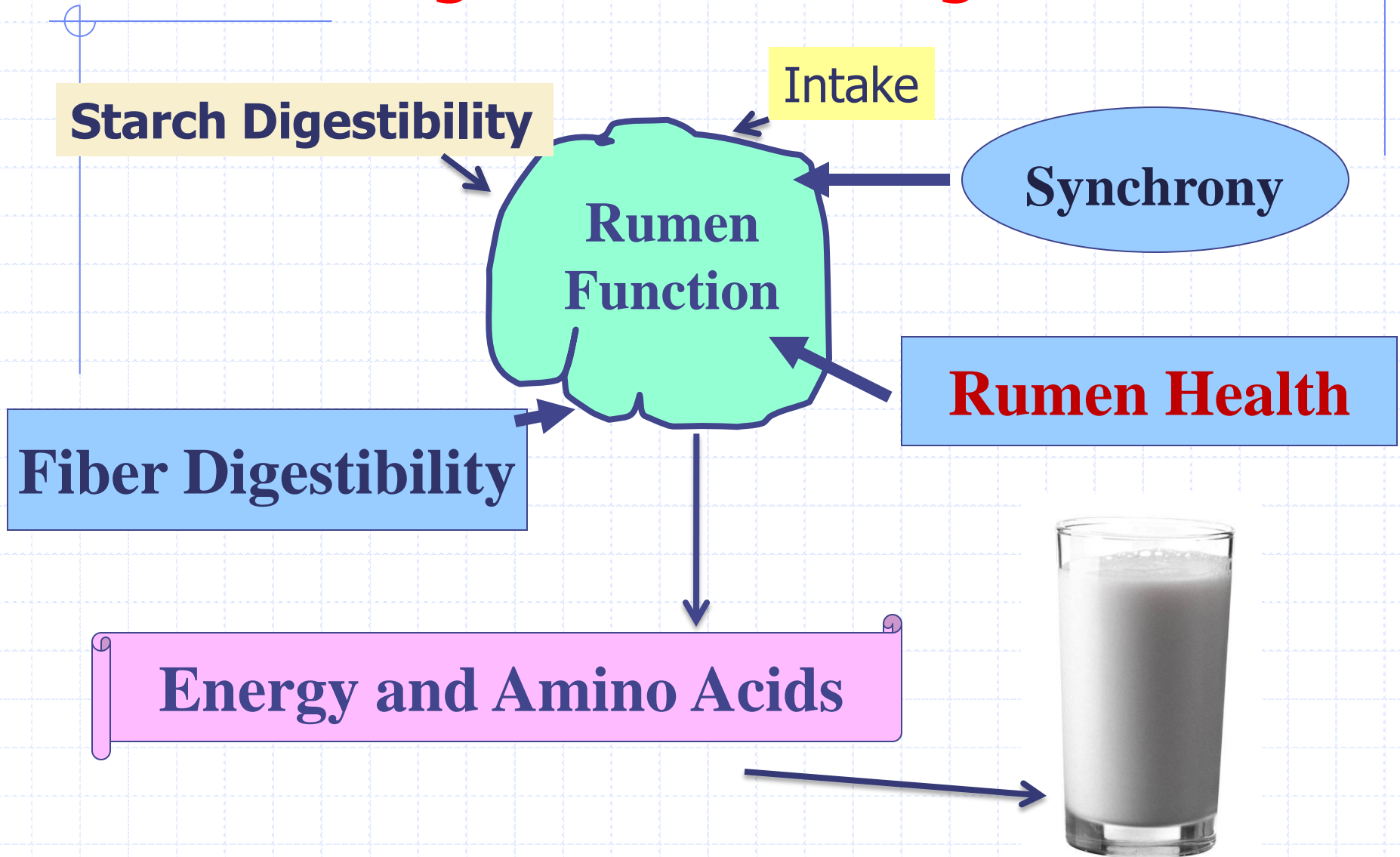
- ◆ Inhibits the Growth of Rumen Bacteria, especially the Fiber Digesters
- ◆ Reduces Rate of Fiber Digestion
- ◆ Reduces Rumen Microbial Protein

**Hourly Fluctuations in Rumen pH**

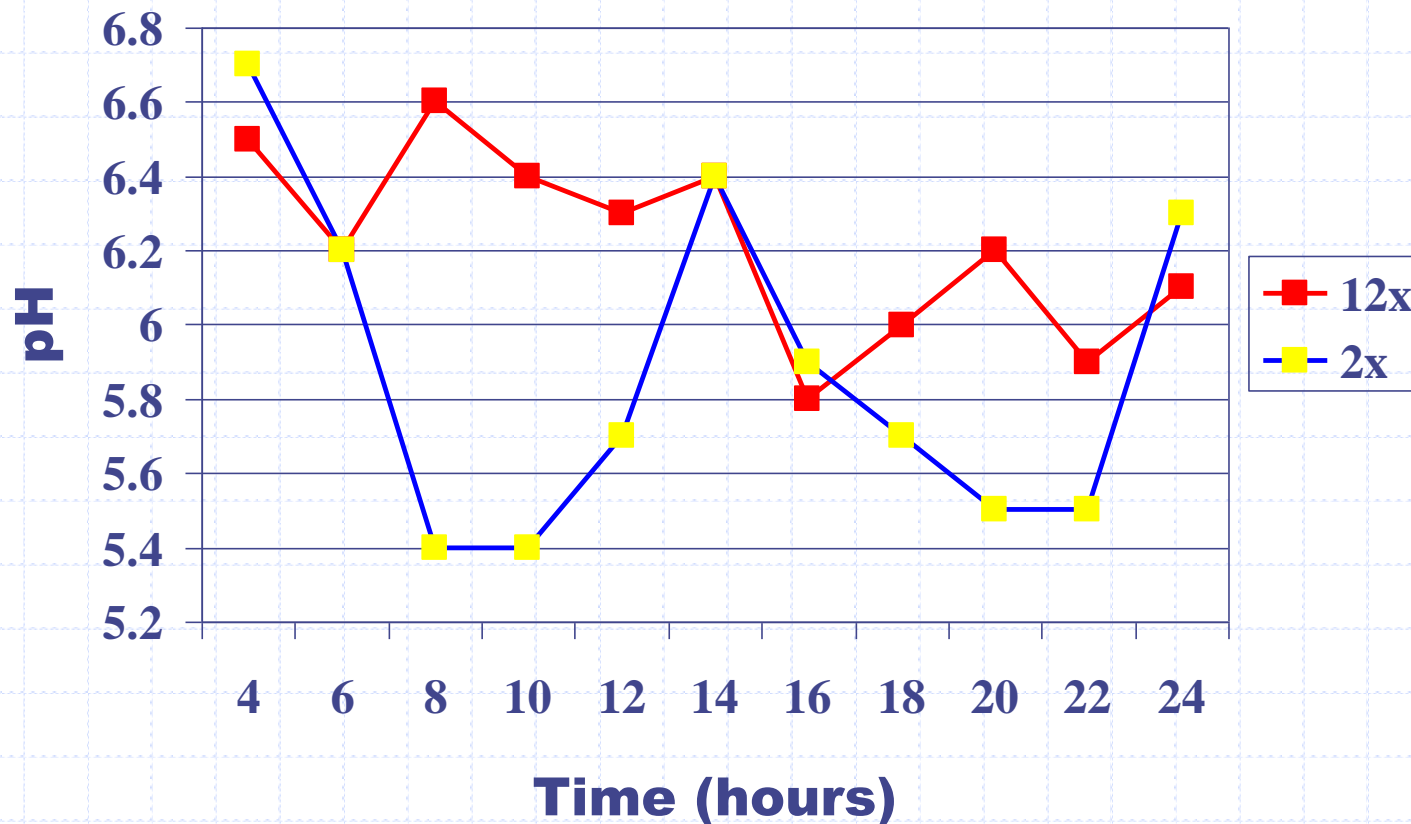


# Making the Most of the Rumen...

## 1. Management Strategies



# Hourly Rumen pH of Cows Fed Grain 2x/day or 12x/day



*French & Kennelly, 1985*

# ***Avoid Slug Feeding***

◆ High Producing Cows Eat 9-14 Meals/Day

◆ Watch.....

- Number of Feedings & Push-Up's / Day
- Bunk Space (at least 18 inches/cow)
- Competition Among Cows
- Floor Surface / Footing for Cows

◆ Time For Eating, Drinking & Ruminating



# Daily Time Budget (Grant, 2003)

| Activity               | Time Needed / Day |
|------------------------|-------------------|
| Eating                 | 3-5 hours         |
| Ruminating             | 7-10 hours        |
| Drinking               | 30 minutes        |
| Milking Time in Parlor | 2-3 hours         |
| Lying / Resting        | 10-12 hours       |



# Feeding Behavior

**High-Producing Cows Eat  
9-14 Meals Per Day**

**2 X vs. 1 x TMR Feeding:  
→ 10 min. more feeding/day  
→ less TMR sorting**

**39 vs. 20 in. Feedbunk Space:  
→ 57% Fewer Hostile Interactions  
→ 10% More Eating Time/Day**

**Submissive Cows  
Most Affected by Crowding**

# Resting & Rumination Economics

- ◆ 30% versus 0% Overcrowded  
→ **25% Less Rumination on the Same TMR**
- ◆ Two pounds more milk per day for each extra hour of resting due to better health and blood flow to the udder
- ◆ One Farm:
  - **20% → 13% of day in parlor**
  - **36% → 49% of day resting**
  - **6 – 7 lbs more milk / cow / day**



# Feeding Behavior Affects Rumen Function

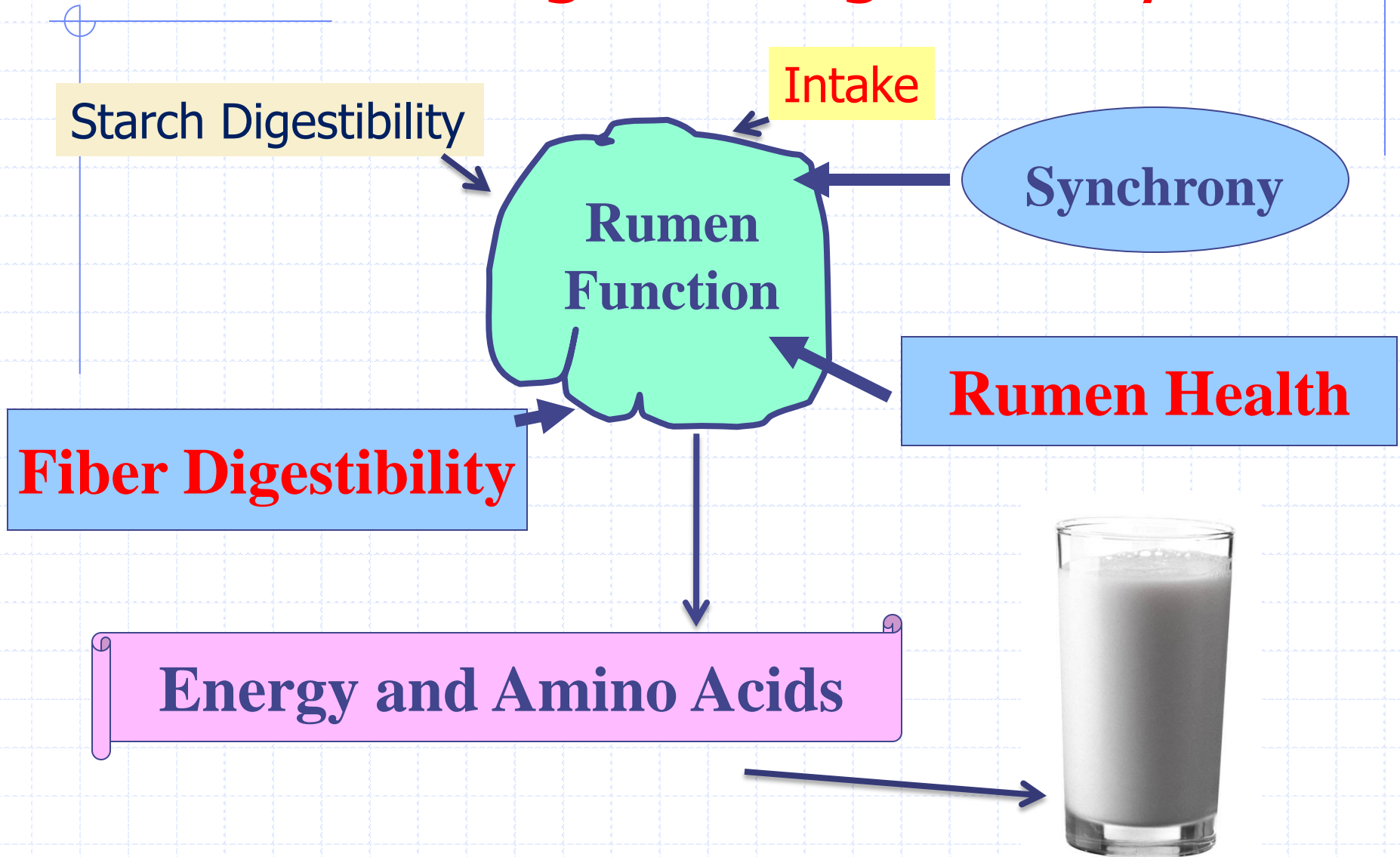


**Look For  
The Holes**

**Have You Ever  
Seen Cows  
Sort Through  
Their TMR?**

# Making the Most of the Rumen...

## 2. Fiber Length + Digestibility





# ***How Does Fiber Help The Cow?***

- ◆ Stimulates Chewing & Saliva Production
- ◆ Saliva Neutralizes Acids and Increases Rumen pH
- ◆ Forms Rumen Mat Which Slows Passage of Grains and Increases Their Digestibility
- ◆ Facilitates Movement of Rumen Contents and Absorption of Acids

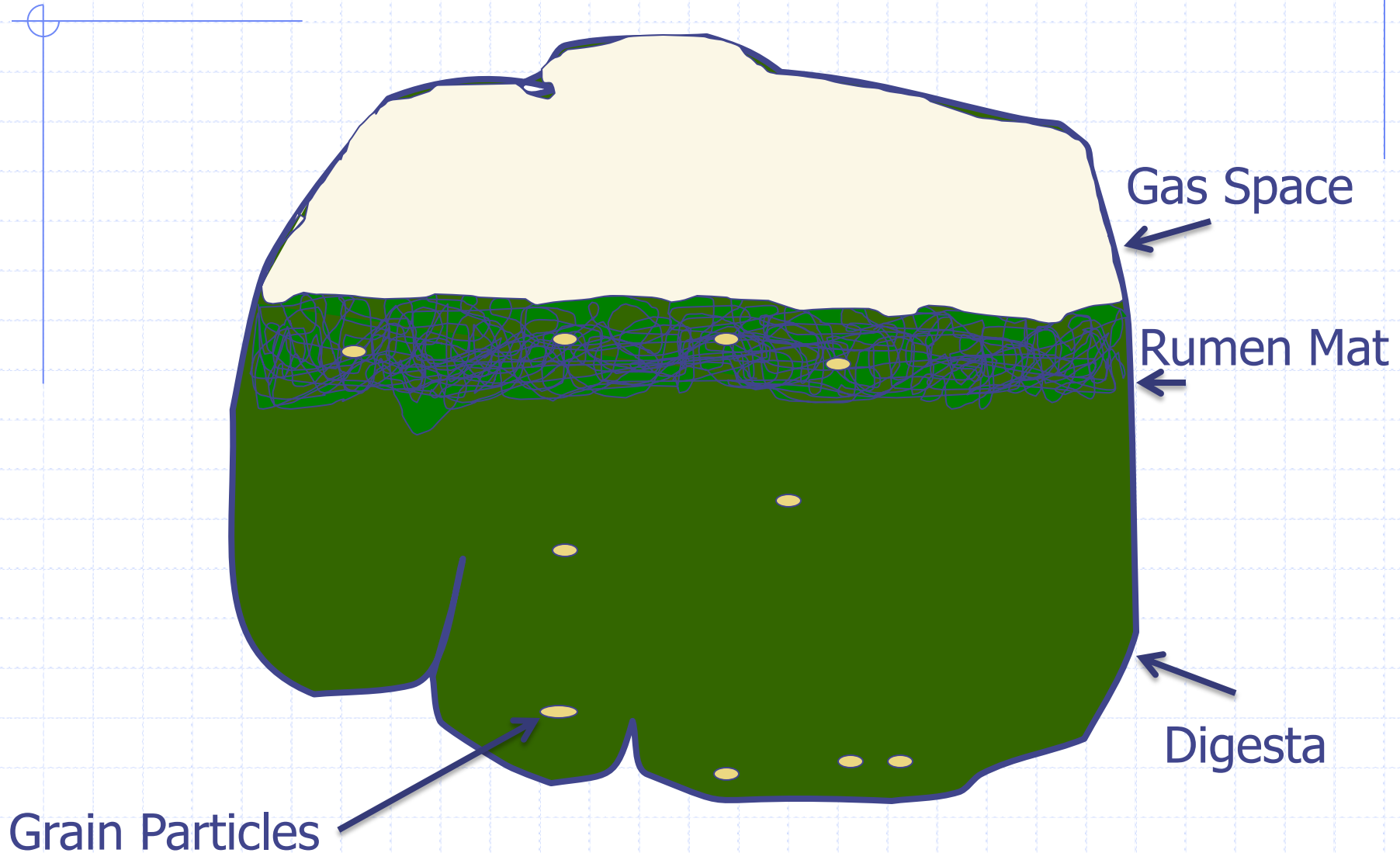
15% of Ration Particles > 1.5 inches

50-60% of Cows should be Chewing





# Slow Down Corn Passage With Good Rumen Mat Formation



# *How Does NDF Hinder the Cow?*

## **Rumen Fill Limits Intake**

High-Producing Cows With a Well-Functioning Rumen Are Limited In Forage Intake By the **BULKINESS** of the Fiber which Fills up the Rumen.

This **Bulkiness** is best estimated by the **Forage NDF Content & NDF Digestibility**

# 30 Hour NDF Digestibility

(Cumberland Valley Analytical Services, Inc.)

|                 | Mean  | SD    |
|-----------------|-------|-------|
| Legume Forage   | 45.91 | 9.38  |
| Grass Forage    | 51.64 | 11.37 |
| Corn Silage     | 58.65 | 6.13  |
| BMR Corn Silage | 69.84 | 4.62  |



# Rate of NDF Digestion

- ◆ Legumes have less total NDF but due to greater lignification, have lower NDF digestibility.
- ◆ Grasses have less lignin and large ranges in maturity contributing to a large range in NDF digestibility.
- ◆ As plants mature, fiber content increases and NDF digestibility decreases.
- ◆ Warmer weather promotes lignification and reduces NDF digestibility.
- ◆ Light (or daylength) promotes photosynthesis and glucose production, having a positive effect on overall plant digestibility.
- ◆ Water increases NDF + Lignin and reduces digestibility.

# Cows Eat More NDF When It is Highly Digestible...

|                          | Normal Starch | Reduced Starch |
|--------------------------|---------------|----------------|
| <b>NDF, %DM</b>          | <b>30.6</b>   | <b>36.6</b>    |
| <b>NDF Intake, lbs/d</b> | <b>18</b>     | <b>23.5*</b>   |
| <b>NDF Intake, % BW</b>  | <b>1.19</b>   | <b>1.52*</b>   |
| <b>Soy Hulls, %DM</b>    | <b>3.6</b>    | <b>12.7</b>    |
| <b>Forage NDF, %DM</b>   | <b>20.7</b>   | <b>20.7</b>    |
| <b>Starch, %DM</b>       | <b>27.1</b>   | <b>21.8</b>    |
| <b>3.5% FCM, lbs/d</b>   | <b>101.6</b>  | <b>108*</b>    |
| <b>DM Intake, lbs/d</b>  | <b>58.7</b>   | <b>64*</b>     |

\* P<0.05

Gencoglu et al., 2010

# Effect of NDF Digestibility on Intake and Milk Production (Oba and Allen, 1999)

- ◆ Analyzed data from 13 sets of Forage Comparisons in the Literature
- ◆ NDF Concentration = Covariate
- ◆ One unit increase in NDF digestibility
  - Increase of 0.37 lbs in DMI
  - Increase of 0.55 lbs in 4% FCM

**NDF Digestibility Affects Forage Intake & Milk**

# BMR Corn Silage Study

(Oba and Allen, 1999)

◆ BMR Corn Sil (44.6%)

■ NDF Dig = 49.1%

◆ Alfalfa Silage (11.2%)

◆ NDF = 30.8%

◆ DMI = 56.3 lbs\*

◆ Milk = 91.7 lbs\*

◆ Fat = 3.44%

◆ 4% FCM=84 lbs\*

◆ Reg Corn Sil (44.6%)

■ NDF Dig = 39.4%

◆ Alfalfa Silage (11.2%)

◆ NDF = 31.6%

◆ DMI = 51.7 lbs

◆ Milk = 85.6 lbs

◆ Fat = 3.46%

◆ 4% FCM=78.5 lbs

**Same Diets Just Switched Corn Silage**



# NDF Digestibility for the High-Producing Cow

## ◆ Affects Ration Energy Content

- > Standard forage tests assume a digestibility value for NDF when  $NE_l$  or TDN is calculated
- > Increasing NDF digestibility increases energy

## ◆ Dictates Ration Physical Fill

- > Increasing ration NDF digestibility can increase Forage and DM Intake

## ◆ Impacts Acidosis

- Highly Digestible NDF may leave the rumen quicker causing more acidosis if not accounted for
- If Grain Levels are dropped, Highly Digestible NDF can reduce acidosis & increase milk

# NDF Digestibility on the Farm

## ◆ Grow Forages with High NDF Digestibility

### ■ Cut Earlier

- ◆ Grass = Boot stage (no heads emerged)
- ◆ "When you see the head, the quality is dead"
- ◆ Alfalfa = Late Bud Stage

### ■ Change Genetics – e.g. BMR

### ■ High Chop Corn Silage

## ◆ Measure NDF Digestibility and Use these Values in Ration Balancing

# Using Highly Digestible Forages

- ◆ Increase Forage NDF
  - **Typical High Cow Ration ~ 24-26%**
  - **Highly Digestible Forages ~ 27-28% or More?**
- ◆ Reduce Grain Levels
- ◆ Increase Predicted Dry Matter Intake
- ◆ Maintain Good Effective Fiber Levels
  - **Adding Hay or Straw Helps**
- ◆ Watch the Manure, Cud-Chewing, Milk Prod.
- ◆ Acidosis Signs? .. Reduce Grain More

**Allocate Highly Digestible Forages to Early Lactation Cows**

# BMR vs. Regular Corn Silage (43% of Diet DM)

|                       | Conventional<br>Corn Silage<br>(42% NDFd24h) | BMR Corn Silage<br>(57% NDFd24h) | P-Value |
|-----------------------|--|----------------------------------|---------|
| DM Intake, lbs/d      | 55.4   | 61.2                             | 0.001   |
| NDF Intake, %BW       | 1.01   | 1.17                             | <0.001  |
| Milk, lbs/d           | 89.3   | 92.8                             | NS      |
| Fat, %                | 3.62   | 3.71                             | NS      |
| Milk/DMI              | 1.60   | 1.50                             | 0.03    |
| Eating Min/lb NDF     | 14   | 12                               | <0.001  |
| Ruminating Min/lb NDF | 32   | 26                               | <0.001  |

With no other ration adjustments (like extra NDF and straw), there was less chewing and possibly a higher rate of passage (and lower Feed Efficiency) with BMR Corn Silage.



# HAY or Straw added to TMR's



- ◆ 2-3 lbs of Long, Dry Hay or 0.5-1 lb of Straw goes a long way in decreasing sub-clinical acidosis. It is especially important in early lactation.
- ◆ Provides a consistent fiber source when silage particles, moisture and quality may vary and different people are mixing the TMR each day.

**Dries Out Ration**

# Forage NDF Level

21%

Less  
Acidosis Worry;  
Can Have  
More Grain  
In Diet

28%

← Long Forage Particles  
← No Overcrowding  
← TMR, No Sorting

Slug Feeding →

Fast Degradable Starch →

Variation in Forage DM & NDF →

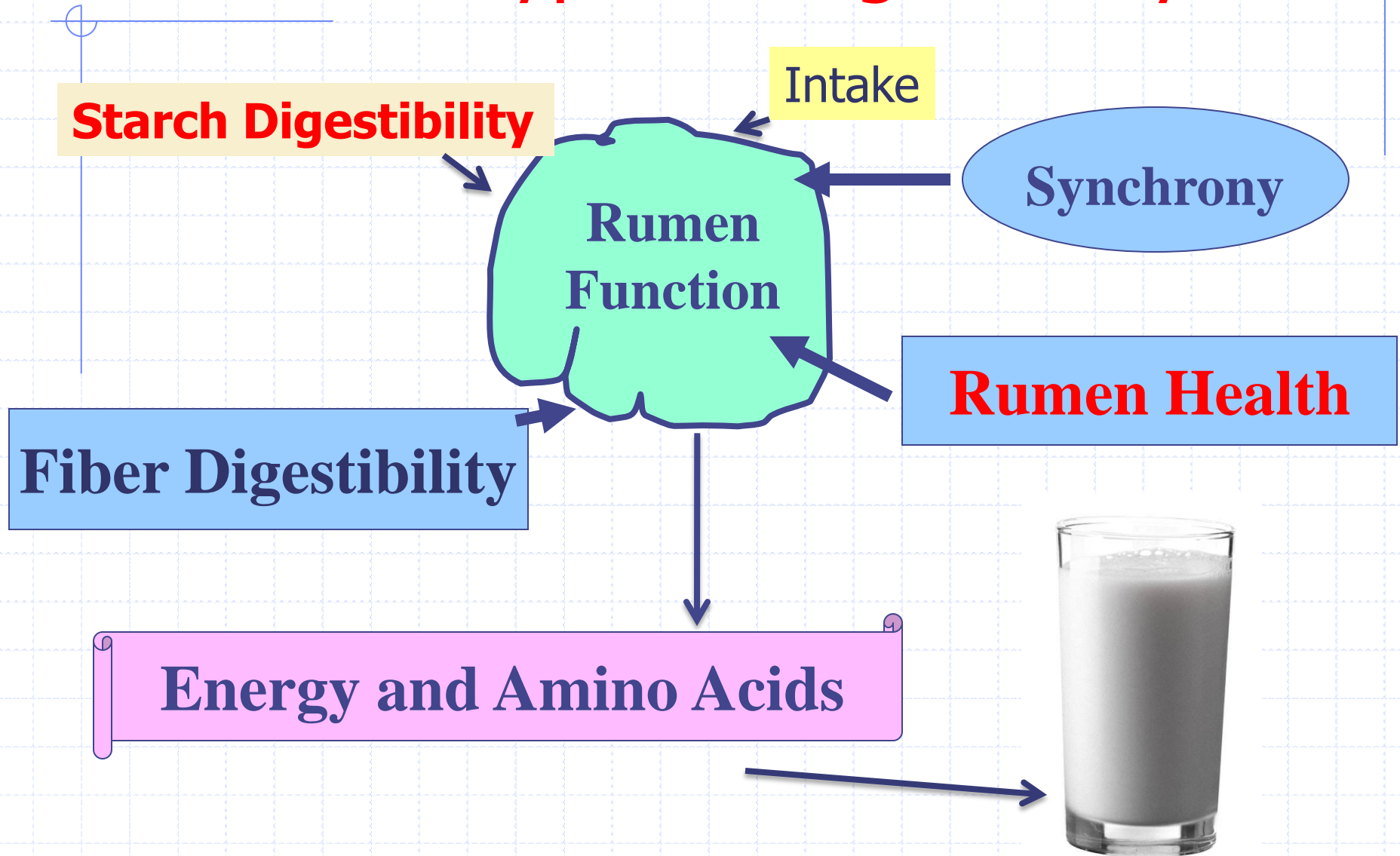
More Acidosis  
Concern,  
Must Have  
More Fiber,  
Less Diet Energy  
For Milk

High Fiber Digestibility →

Less Grain,  
More Energy & Milk

# Making the Most of the Rumen...

## 3. Starch Types + Digestibility



# Grain Particle Size

- ◆ 67% of Cornmeal Should Pass Through a Kitchen Flour Sifter ( $\sim 1.18$  mm)
- ◆ This Equates to an average Particle Size of 1100 Microns
- ◆ **High-Moisture Corn**
  - 28-32% Moisture - Roll Before Feeding
  - >32% Moisture - Roll Less
  - <25% Moisture - Grind With a Hammermill Before Feeding



# Get All The Starch You Can Out Of Your Corn Silage

30-33% DM

No Cobs > 1/8<sup>th</sup> Ring

95% Kernel Breakage

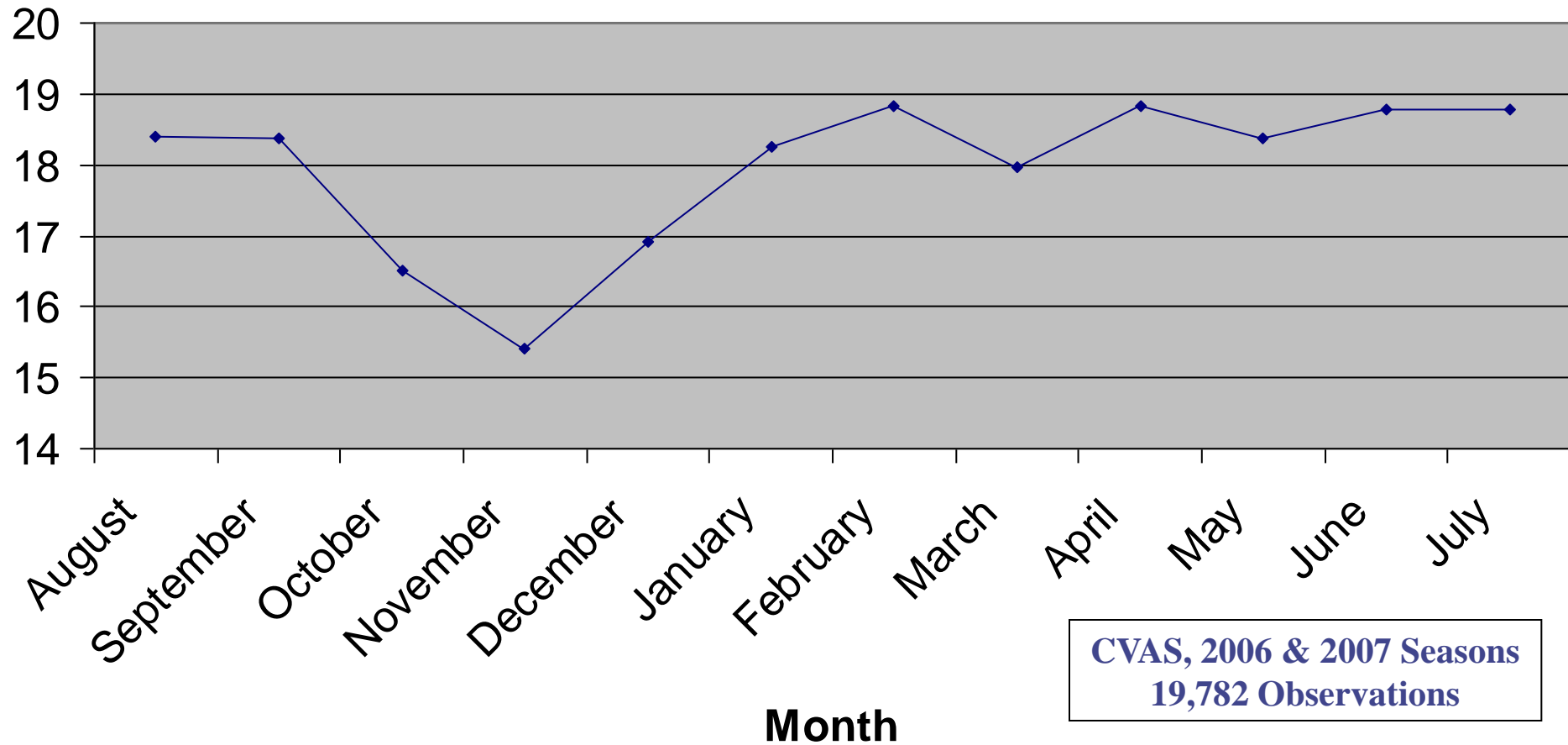
Not too coarse so get good fermentation (10-15% Top, >50%  
Middle, <35% Bottom)

0.75 inch Theoretical Length of Cut, 2-3 mm roller clearance

Don't start feed out until January

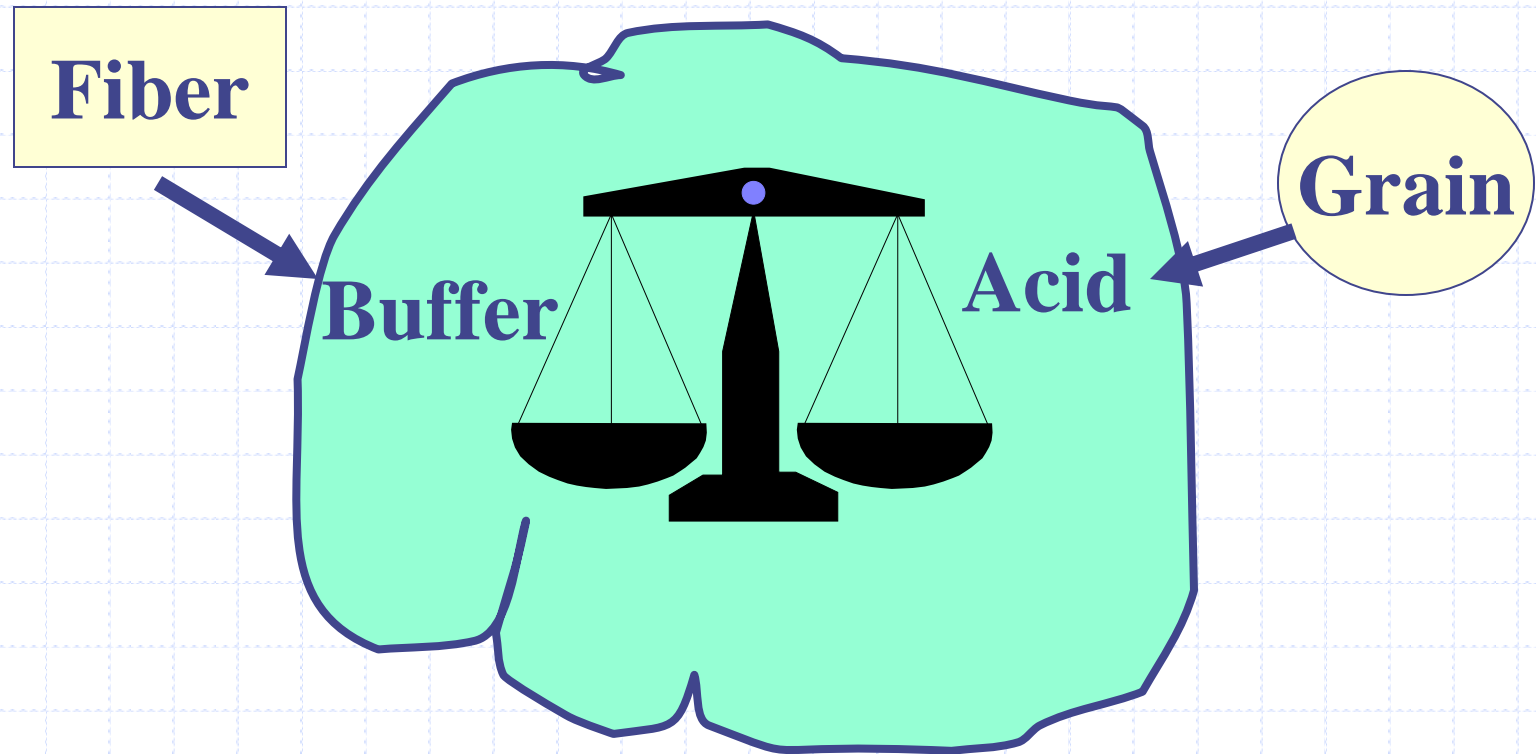


## Available Starch in Corn Silage (%Total Starch)



Corn Silage sent to CVAS in October, November, and December had significantly less ( $P < 0.05$ ) available starch than samples sent during March through September.

# What's Going On in the Rumen?



**A Rumen Balancing Act Goes On Each Minute of the Day**

# Too Much Fast Fermenting Starch Yields Rumen Acidosis

**Source:**

**Wheat**  
**Barley**  
**Oats**  
**Corn**  
**Sorghum**

**Fast**



**Slow**

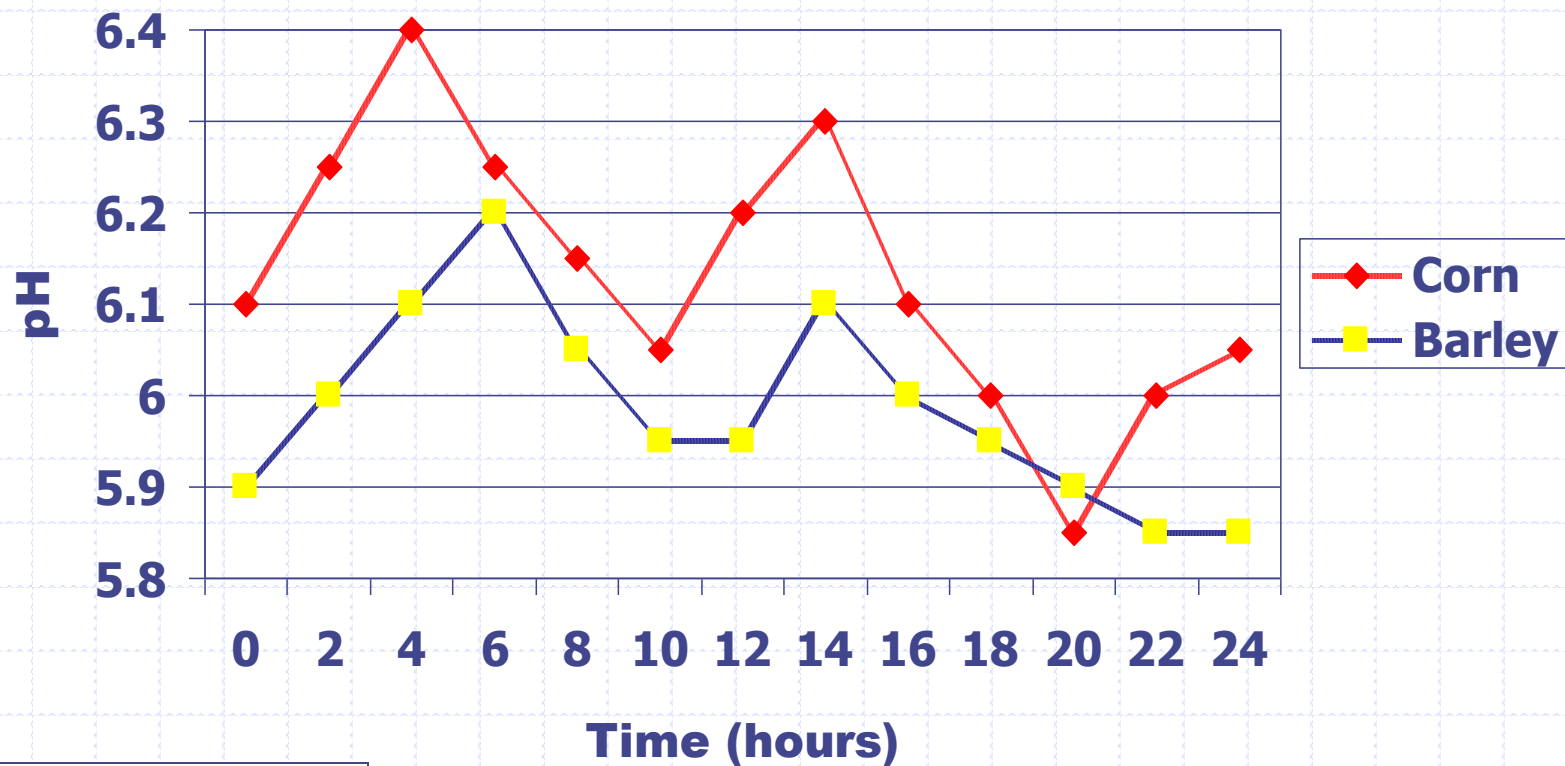
**Form:**

**Steam-Flaked**  
**High Moisture**  
**Dry Ground**  
**Dry Rolled**  
**Dry Whole**

*Allen, 1991*



# Rumen pH of Cows Fed Corn vs. Barley in a TMR

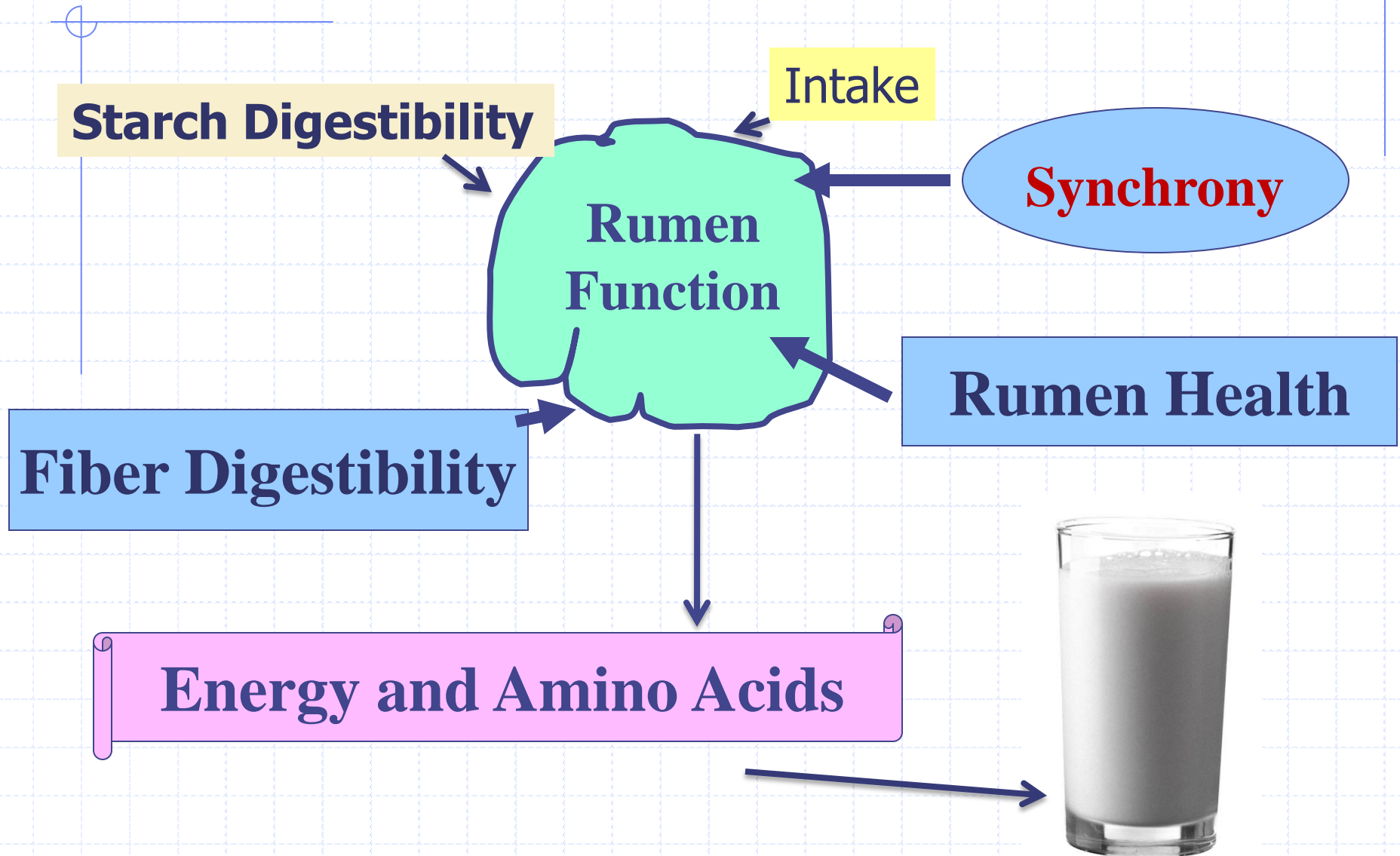


How Many Hours  
Is pH below 6.0?

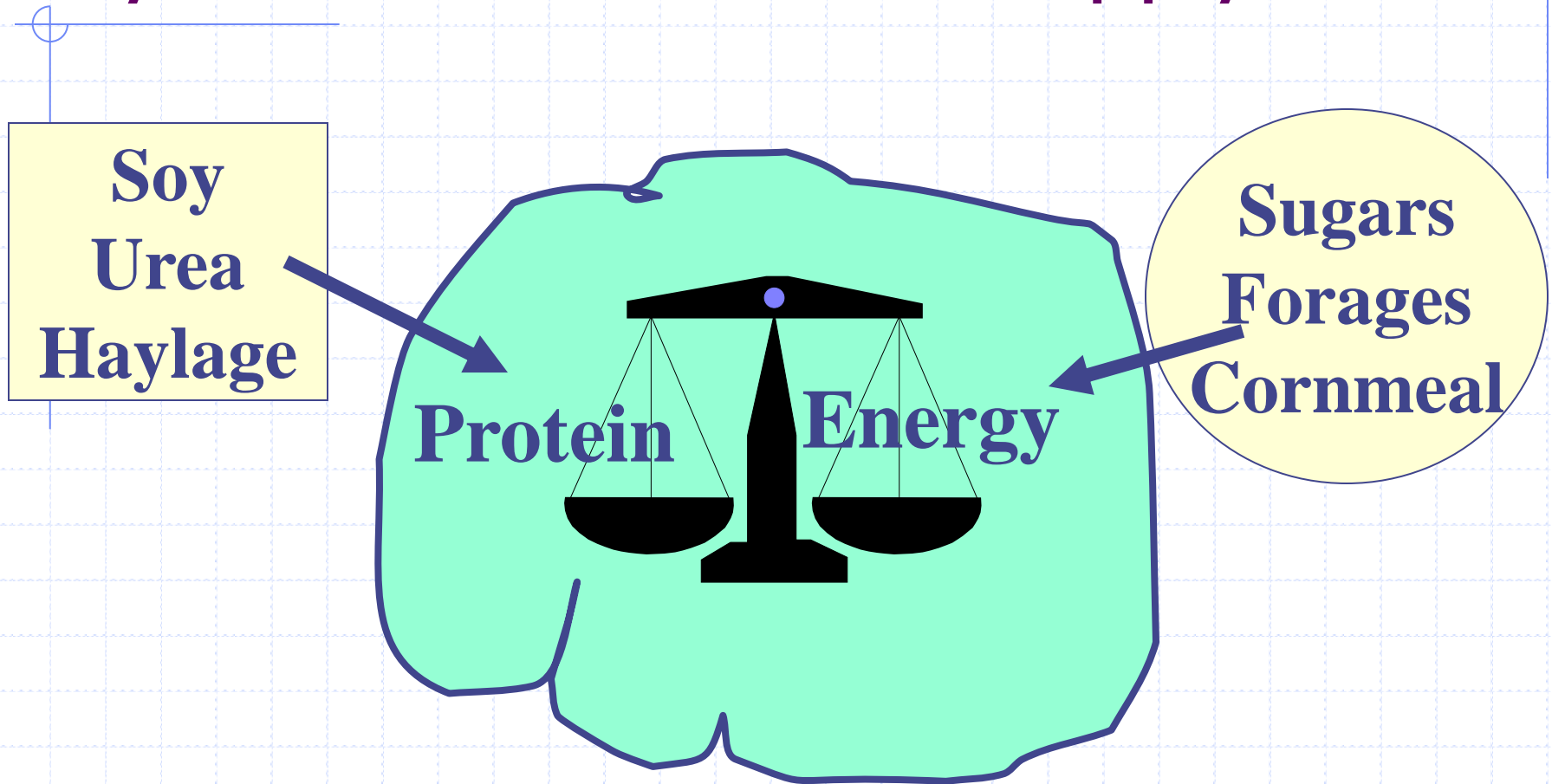
*Yang et al., 1997*

# Making the Most of the Rumen...

## 4. Microbial Growth



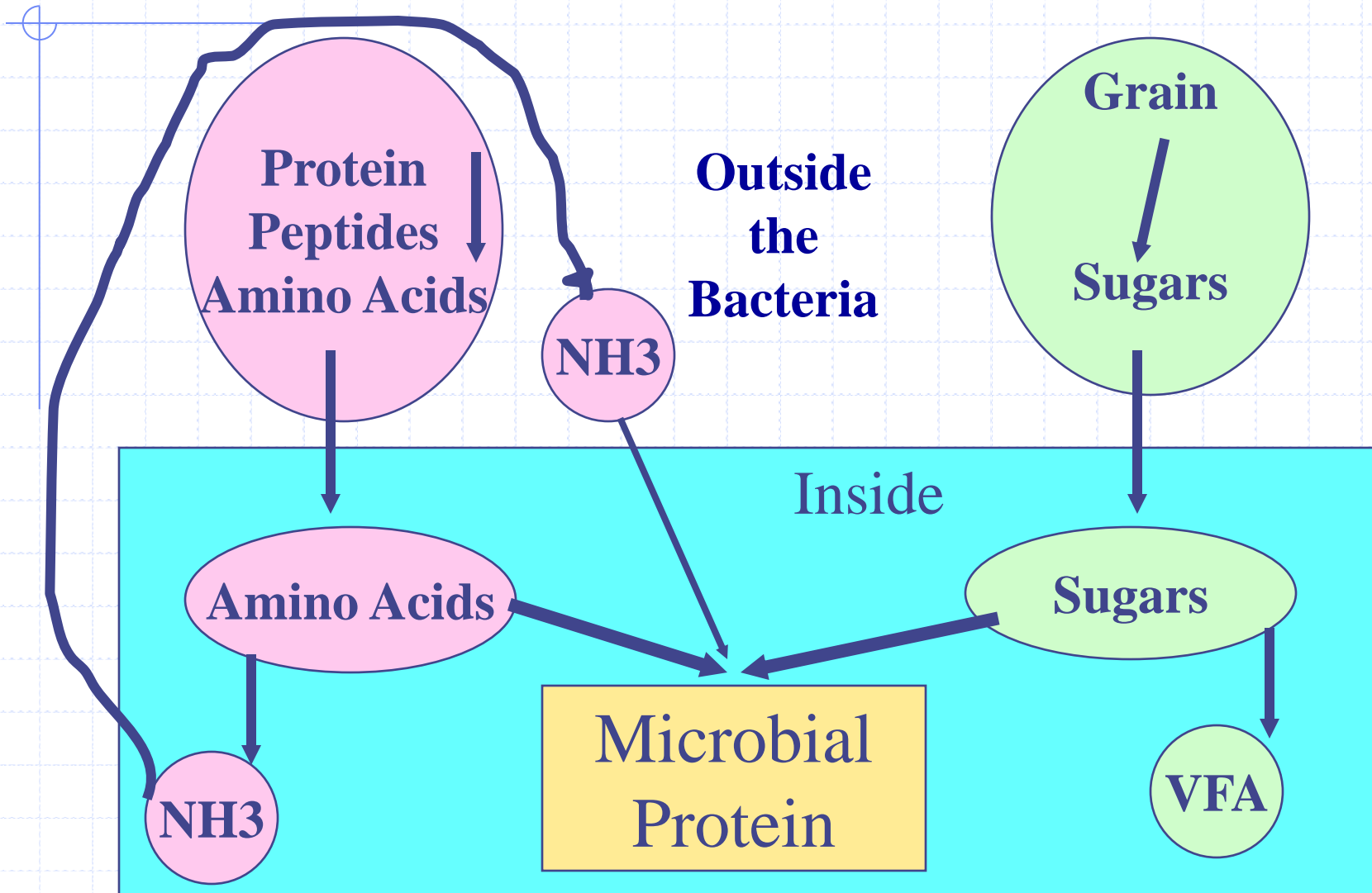
# Blending Sugars and Starches Synchronizes Nutrient Supply



**A Rumen Balancing Act Goes On Each Minute of the Day  
The Rumen Microbes Want An Ideal Ratio Every Minute**

# Use of Protein and Carbohydrate by the Rumen Bacteria

Russell, 1988



# Protein and Carbohydrate Fermentation in the Rumen

Cornmeal → 16 Hours

Soy → 14 Hours

High Moisture Corn → 10 Hours

Canola → 8 Hours

Sugars → 1 Hour

Urea  
(SIP) → 1 Hour

Synchronization  
Makes Bugs!



# Simple Sugars

General Recommendation = 4-6% of the DM

- ◆ Help Provide Needed Energy At the Right Time In Relation to Starch & Fiber In the Ration
- ◆ Increase Microbial Protein Production
- ◆ Reduce Nitrogen Wastage
- ◆ Decrease Undigested Corn in the Manure
- ◆ More Milk Response When the Ration Contains Fewer Fast Digestible Starches

# Fine-Tuning Ration Synchrony

- ◆ Balance for Sugars, Fast Digestible Starches, and Slowly Digestible Starches
- ◆ General Recommendations:
  - 4-8% DM Fast Digestible Starch Source
  - 4-6% DM Sugar

**Advanced Methods and Models Need to Be Developed  
To More Accurately Predict Starch Fractions and  
Microbial Needs for Different Starches**

# Watching Milk Urea Nitrogen

- ◆ MUN's tell us how much nitrogen the cow is wasting
- ◆ Excess ammonia from the rumen is converted to urea by the kidney and liver. Urea is excreted in the urine. When levels of blood urea go up, milk urea levels also rise.

# Watching Milk Urea Nitrogen

◆ MUN > 12 mg/dl

- Good Production + Milk Protein → Consider gradually reducing RDP, especially soluble protein, in order to save on feed costs
- Poor Production + Milk Protein
  - May need to increase diet sugar and/or rapidly fermentable starch



# **Best-Value Ration Balancing**



# What Changes with High Corn Prices?

- ◆ Higher usage of fast degradable starch
- ◆ Always using finely ground corn (no passage in manure acceptable)
- ◆ Higher usage of soluble fiber especially pectin (8-10% DM)
- ◆ More dietary sugars (5-6% DM)
- ◆ Less overall starch (21-23% DM)
- ◆ More fermentable NDF (11-12% DM) and More forage NDF (25-27%)

# What to Watch when Lowering Starch & Increasing Fiber:

- ◆ Manure – can be stiffer with insufficient digestible starch in the diet
- ◆ MUN's – may increase if not enough rumen digestible starch
- ◆ Milk protein – may decrease if microbial yield is reduced
- ◆ Milk production

Always Lower Dietary Starch Gradually

# Who Cares About Quality Control?

A black and white cow is standing in a metal stall inside a barn. The cow has a yellow tag with the number 184 on its ear. The stall is made of metal bars and has a concrete base. The floor is covered with straw bedding. In the background, there are other stalls and a view of green trees outside the barn. Three text boxes are overlaid on the image: a light blue oval with 'Rumen Health', a yellow rectangle with 'Intestinal Health', and a light green oval with 'Consistent Nutrient Supply'.

**Rumen  
Health**

**Intestinal Health**

**Consistent  
Nutrient Supply**



# **Cows Should Be Bored With Their Ration!**

## **◆ Consistent Rations Result In:**

- **Consistent Intake & Digestive Health**
- **Consistently Upward Milk Production**

## **◆ Maintain a Consistent Ration Nutrient Profile**

- **Limit and Account for Ingredient Variation**

## **◆ Watch out for Molds and Mycotoxins**

**Track Daily Intakes & Daily Milk**

# Incoming Feed Ingredient Quality

- ◆ Feed ingredients must be:
  - **Palatable**
  - **Not Damaged by Weather**
  - **Free of Molds, Bacteria, and Trash**
- ◆ Know Your Suppliers
- ◆ Measure Bushel Weights
- ◆ Inspect all Incoming Loads
- ◆ Test Samples at a Laboratory

# Know the Nutrient Variation of Ingredients

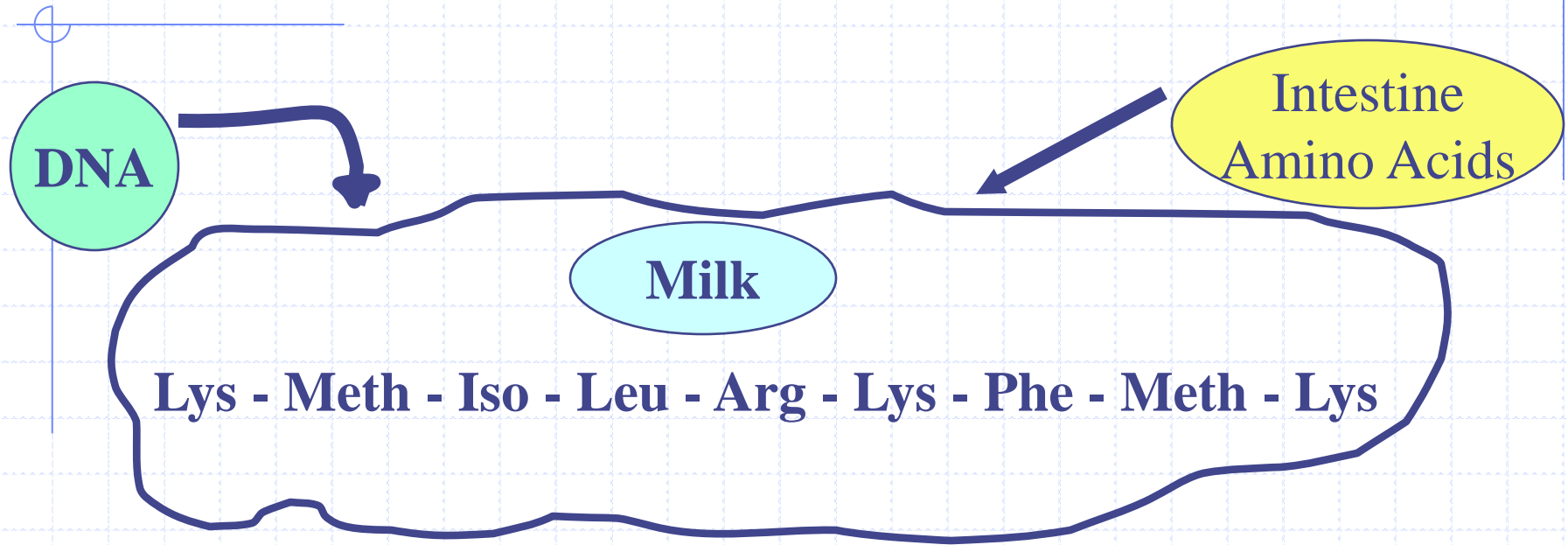
|                   | <b>CP</b>                     | <b>NDF</b>                    | <b>Starch</b>                  |
|-------------------|-------------------------------|-------------------------------|--------------------------------|
| <b>Corn</b>       | <b>9.5</b><br><b>+/- 1.6</b>  | <b>9.8</b><br><b>+/- 3.2</b>  | <b>70.6</b><br><b>+/- 5.1</b>  |
| <b>CGF</b>        | <b>23.5</b><br><b>+/- 7.0</b> | <b>36.1</b><br><b>+/- 6.8</b> | <b>16.3</b><br><b>+/- 7.7</b>  |
| <b>Distillers</b> | <b>30.3</b><br><b>+/- 3.6</b> | <b>33.4</b><br><b>+/- 4.9</b> | <b>5.9</b><br><b>+/- 3.4</b>   |
| <b>Hominy</b>     | <b>10.5</b><br><b>+/- 1.9</b> | <b>17.9</b><br><b>+/- 5.7</b> | <b>53.4</b><br><b>+/- 10.5</b> |



# DDGS Have Become Known as a Variable Product

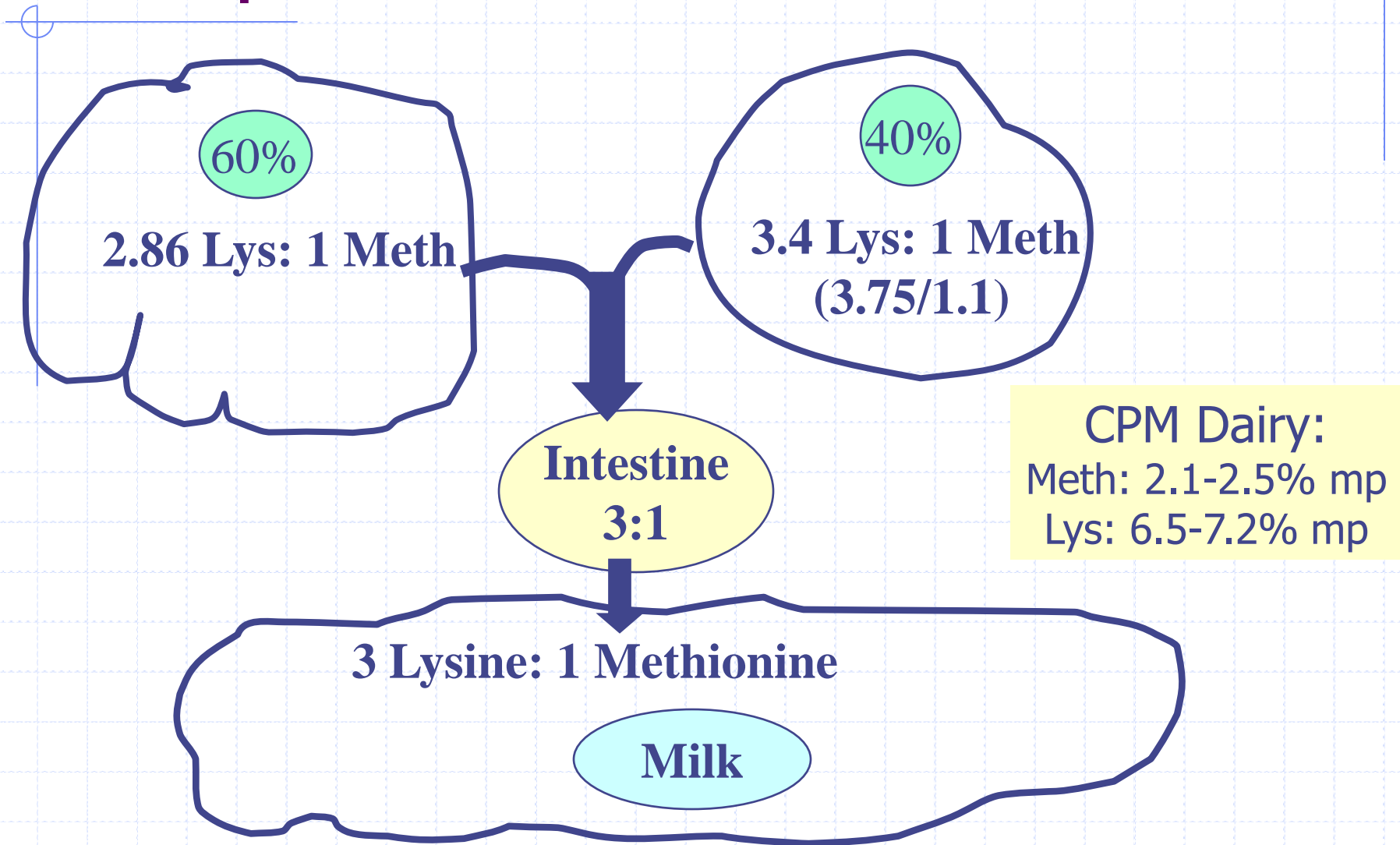
|                  | <b>NRC,<br/>2001</b> | <b>Mean of<br/>8 Plants</b> | <b>Range of<br/>8 Plants</b> |
|------------------|----------------------|-----------------------------|------------------------------|
| CP (%DM)         | 26-33                | 30.1                        | 26-36                        |
| Crude Fat (%DM)  | 7-13                 | 10.5                        | 4-19                         |
| NDF (%DM)        | 31-47                | 48.8                        | 39-62                        |
| Soluble CP (%CP) | ---                  | 9.7                         | 1-22                         |
| ADF-CP (%CP)     | 9-29                 | 8.0                         | 1-19                         |
| RUP (%CP)        | 42-51                | 53.4                        | 41-68                        |
| RUP Dig. (%RUP)  | 80                   | 82.2                        | 72-94                        |

# Cows Require Specific Amounts of Each Amino Acid to Make Milk



Milk production is limited by the amino acid that is in shortest supply in relation to the cow's requirement for forming the amino acid chains. That amino acid is called the "first-limiting" amino acid in the diet. Often, it is lysine or methionine.

# Maximize Microbial AA's & Complement with RUP AA's



# Amino Acid Profile (% of AA) After 12 Hours of *In Situ* Rumen Incubation

|                   | <b>SBM</b> | <b>Fishmeal</b> | <b>DDGS</b> | <b>Milk</b><br>(for comparison) |
|-------------------|------------|-----------------|-------------|---------------------------------|
| <b>Methionine</b> | <b>1.8</b> | <b>3.8</b>      | <b>2.4</b>  | <b>2.6</b>                      |
| <b>Lysine</b>     | <b>5.4</b> | <b>8.5</b>      | <b>1.2</b>  | <b>7.6</b>                      |
| <b>Isoleucine</b> | <b>5.2</b> | <b>5.3</b>      | <b>4.0</b>  | <b>5.1</b>                      |
| <b>Leucine</b>    | <b>8.6</b> | <b>8.9</b>      | <b>13.8</b> | <b>8.9</b>                      |
| <b>Arginine</b>   | <b>6.2</b> | <b>6.2</b>      | <b>2.6</b>  | <b>3.5</b>                      |

O'Mara et al., 1997; Degussa, 1991

# Making the Most of the Rumen...

